Step 1: Set the driver station number

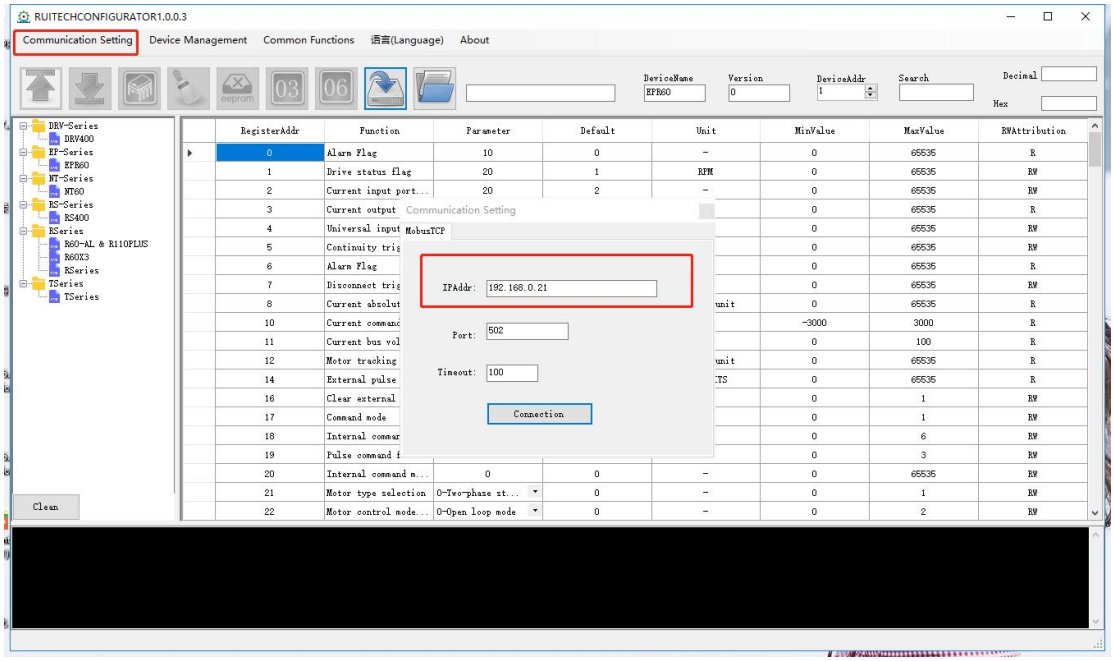
Knob S1 & S2

S1X10+(S2X1+10)=Station number

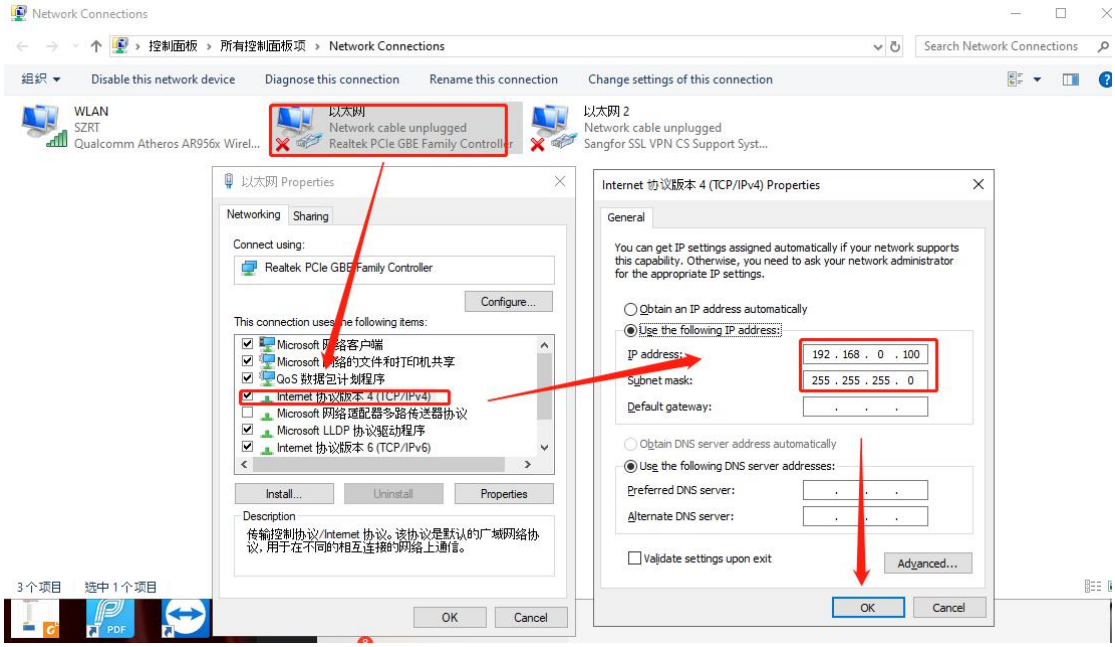
Eg: S1 = 1, S2 = 1,

station number = 1X10+(1X1+10) = 21

So driver IP Address is 192. 168. 0. 21

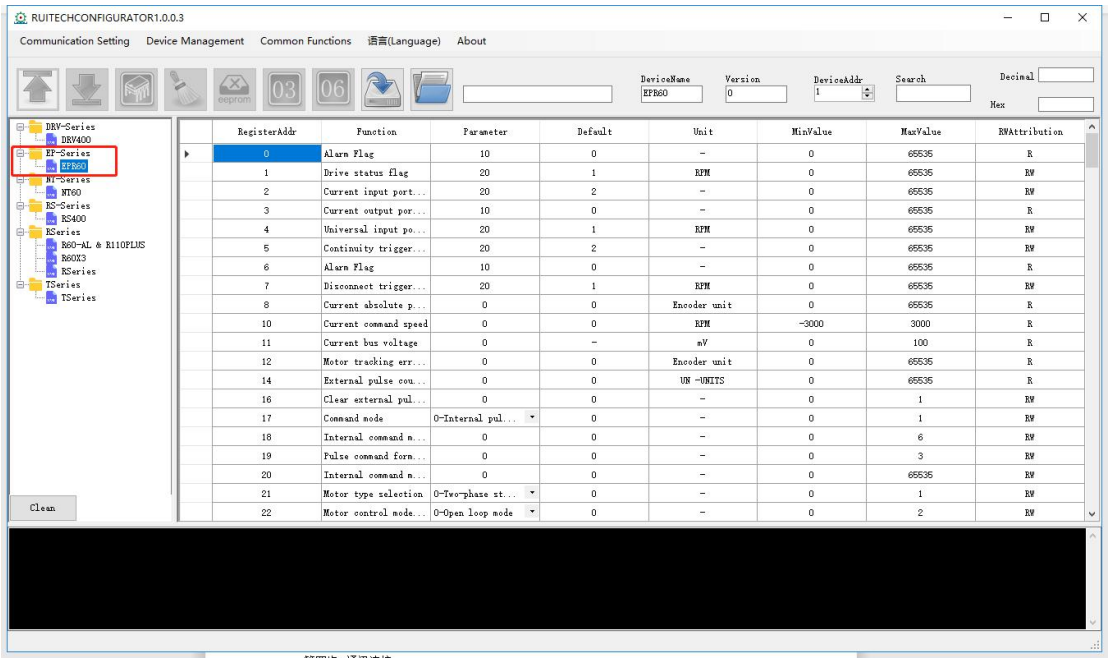


Step 2: Set computer network segment



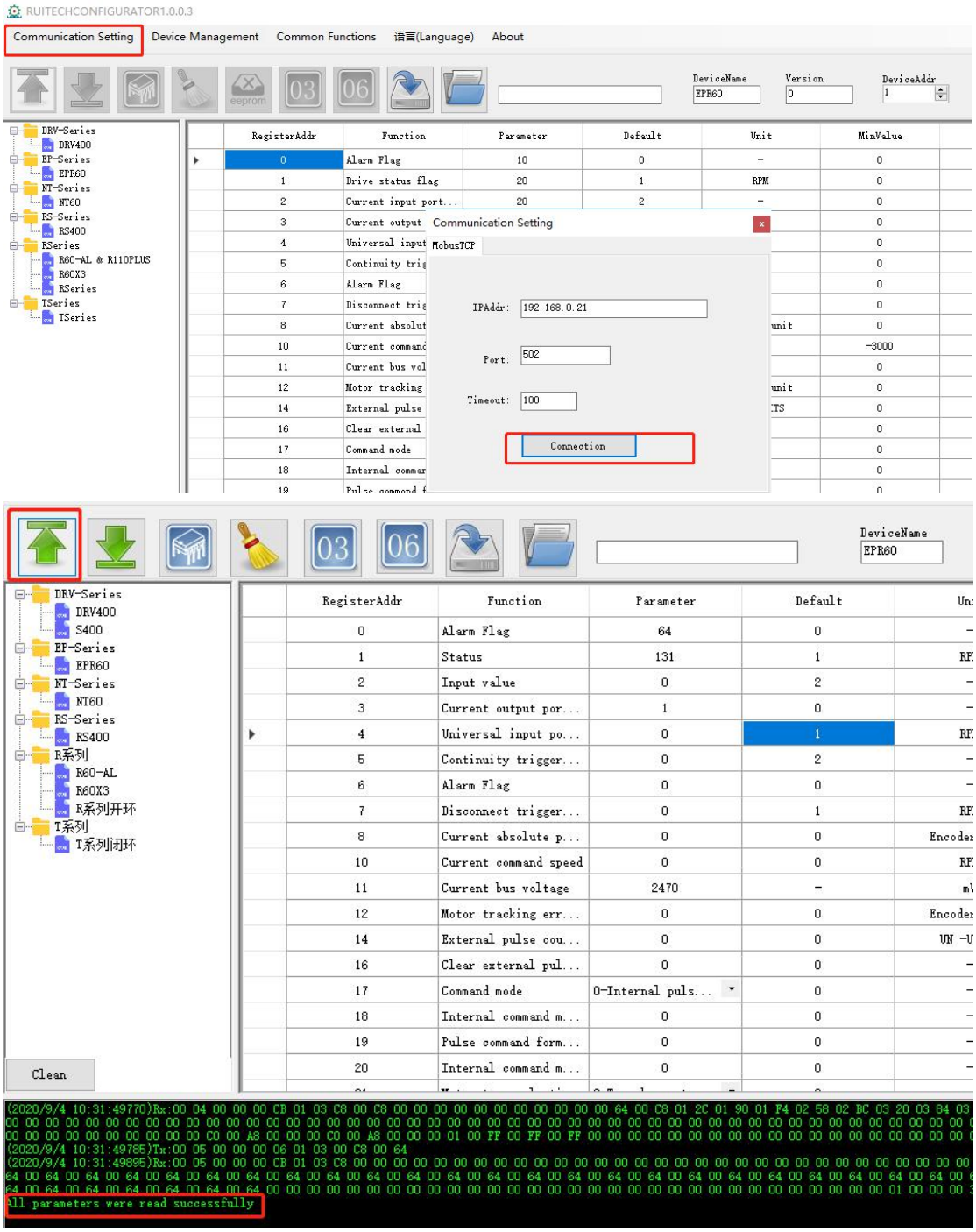
Computer IP Address must be 192. 168. 0. Xxx， and can’t same to Driver IP Address

Step 3: Debugging software-select drive model

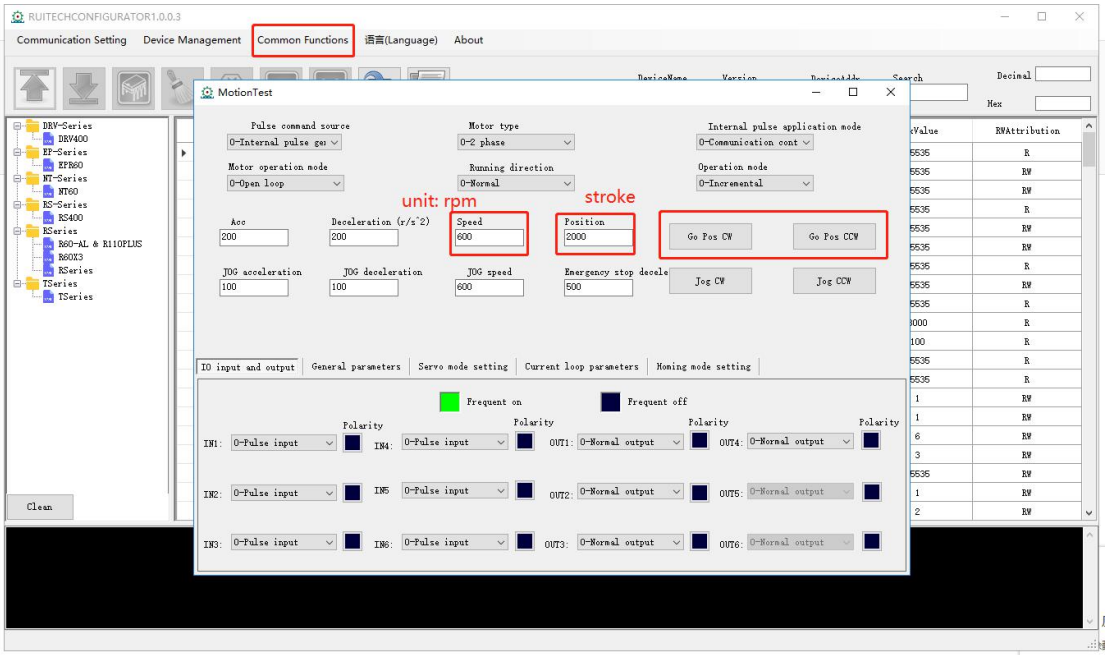


Step 4: Communication connection

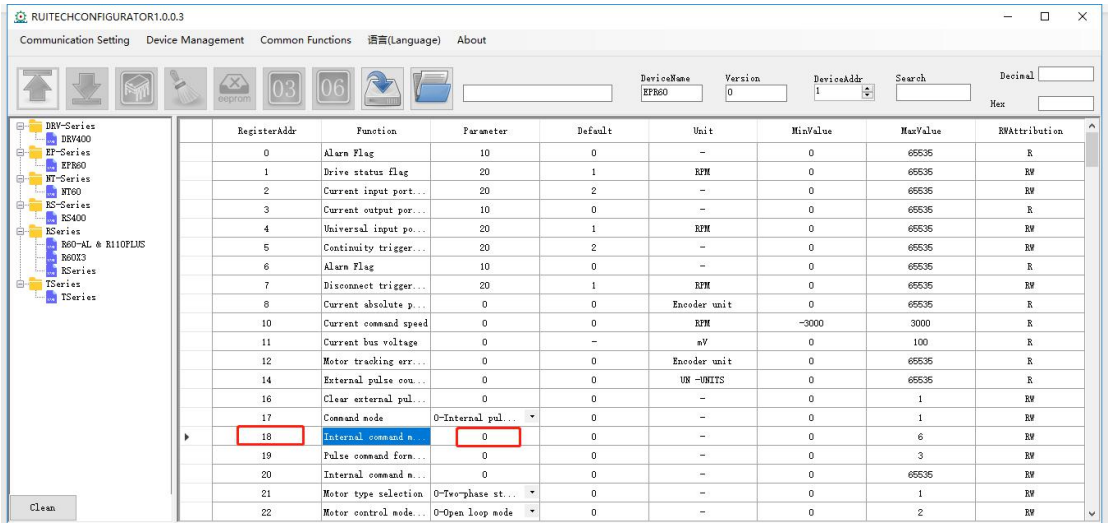
Driver power on



Step 5: Motion Test



Or register 18 to trigger movement



Set register 18 to:

0: default

1: Point to point move CW

2: Point to point move CCW

3: Continuous CW

4: Continuous CCW

5: Emergency Stop running

6: Stop running